

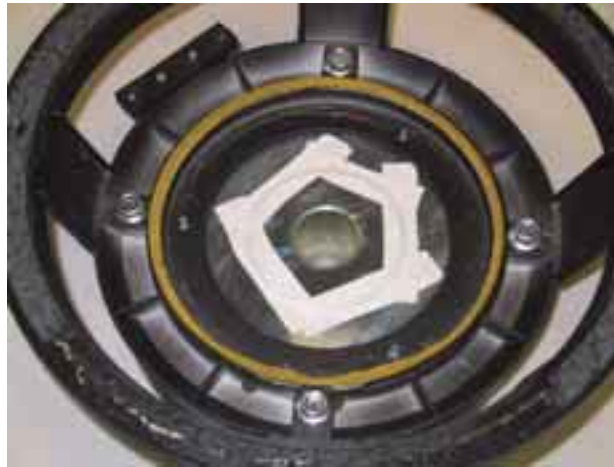
## HOW TO RECONE A B&C SPEAKERS' LOW FREQUENCY DRIVER



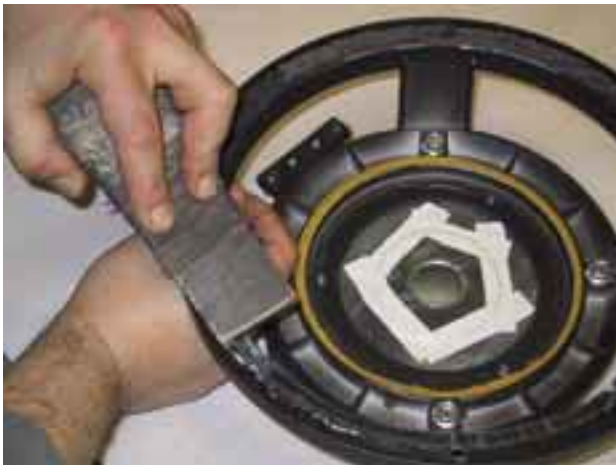
- Remove gaskets and unsolder the lead wires from terminals.



- Cut around the surround of cone and the spider and remove the cone.



- Clean the magnet air gap using double face adhesive tape, then tape over the gap to keep any dirt from entering.



- Using a sharp tool, scrape away the glue particles from the chassis, where the surround and the spider were glued.

## Reconing the unit



- Distribute the glue (either a two-component epoxy or a rubber type) on the cleaned chassis where the surround and the spider fit.



- Place the new cone assembly in the chassis, making sure the lead wires are in proximity of terminals.



- Insert the plastic shims through the air gap between voice coil and center yoke.
- Push down on the cone lightly to make sure the glue impregnates both the spider and the surround.



- Glue the gaskets in place and line up with the chassis holes. You can use the same glue as above or a vinyl type.



- Turn the unit face down and let the glue cure for 24 hours.



- Remove the plastic shims, glue the dust cap in place and solder the lead wires to terminals.